

Chandler, Arizona PHONE (800) 380-0103

MODEL

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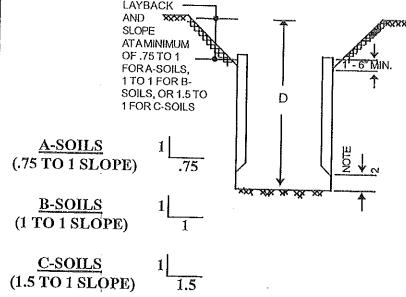
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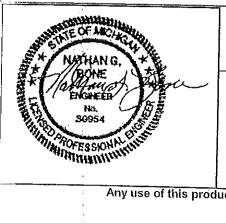
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	REFERENC	CE TO OCCUPATIONAL SA REGULATIONS, 29 CF	FETY AND HEALTH ADM R, NO 209, PART 1926,	IINISTRATION RULES AN SUBPART P	D
SHIELD SIZE		PSF RATING	MAXIMUM ALLOWABLE DEPTH OF CUT (FEET) D		
			SOIL TYPE TO BE EXCAVATED		
HEIGHT (FEET)	LENGTH (FEET)	MAXIMUM LATERAL EARTH PRESSURE CAPACITY AT TRENCH BOTTOM IN POUNDS PER SQUARE FOOT	TYPE A STIFF, COHESIVE SOIL. 25 PSF PER FOOT OF DEPTH.	TYPE B  MEDIUM COHESIVE TO GRANULAR SOIL, 45 PSF PER FOOT OF DEPTH.	TYPE C SOFT COHESIVE TO SUBMERGED SOIL. 60 PSF PER FOOT OF DEPTH.
4	12	2760	110	6 1	4 6
LIMITATIONS IN USE OF TABLE  1. TRENCH SHIELD TO BE ASSEMBLED AND INSTALLED AS SHOWN AND INACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.  2. EXCAVATION 2 FEET BELOW BOTTOM OF SHIELD IS PERMITTED WHEN NO LOSS OF SOIL FROM BEHIND OR BELOW THE BOTTOM OF SHIELD IS ENCOUNTERED. SEE PARAGRAPH 1926.652 (e)(2)(i).			DESCRIPTION Clay, silty clay, sandy clay, clay loam, unconfined compressive strength of 1.5 tons per square foot or greater. (see note 8 on reverse side)	DESCRIPTION Clay with unconfined compressive strength greater than .5 TSF but less than 1.5 TSF, cohesionless gravel, silt, silt loam or sandy loam. (see note 9 on reverse side)	DESCRIPTION  Clay with unconfined compressive strength less than .5 TSF submerged sand, clay or fractured rock that is not stable. (see note 10 on reverse side)
	OCCURRENCED, SEE E	ARAGRAPH 1926.652 (e)(2)(i), J			
COMPLIANCE. SHALL BE AVOID	TPERSON SHALL MAK SUDDEN SHIFTING O ED.	ARAGRAPH 1926.652 (e)(2)(I). ETHE DETERMINATION FOR FTHE SHIELD VERTICALLY STRICTION ON NOTE 2 IS	AN SLO	YBACK	T T T T T T T T T T T T T T T T T T T

- JTAS LONGAS THE RATING OF THE BOTTOM SHIELD IS NOT EXCEEDED.
- 5. DEPTHS OF CUTS SHOWN ARE BASED ON EXAMPLES OF VARIOUS SOIL CONDITIONS. VERIFYACTUAL SOIL PRESSURES PRIOR TO EACHUSE.
- 6. ANY MODIFICATIONS OR ALTERATIONS NOT ALLOWED UNLESS APPROVED IN WRITING BY EFFICIENCY PRODUCTION, INC.
- 7. CONTRACTOR'S COMPETENT/QUALIFIED PERSON SHALL BE RESPONSIBLE FOR MONITORING SOIL CONDITIONS.

  CONTINUED ON REVERSE SIDE





#### CERTIFIED BY:

EFFICIENCY PRODUCTION, INC. MAY 17, 2005

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MANUFACTURED UNDER ONE OR MORE OF THE FOLLOWING U.S. PATENT NUMBERS; 4,090,365-4,114,383-4,259,028 ONE OR MORE OF THE FOLLOWING CANADIAN PATENT NUMBERS: 1,062,683-1,062,684

USE THIS PRODUCT ONLY IN ACCORDANCE WITH APPLICABLE FEDERAL, STATE, OR LOCAL LAWS

Any use of this product not specifically described on this certificate could cause cave-in, collapse, or structural fallure resulting in death or serious injury.

SAFE-T-SHORE 375 E. COMSTOCK, ARIZONA 85225 PH. (800) 380-0103

REV. 10-17-01

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NOTTYPE A IF FISSURED, SUBJECT TO VIBRATION, PREVIOÙSLÝ DISTURBED OR PART OF A SLOPED LAYERED SYSTEM WHERE LAYERS DIP INTO EXCAVATION ON A SLOPE OF FOUR HORIZONTAL TO ONE VERTICAL (4H:1V) OR GREATER.

PREVIOUSLY DISTURBED SOILS MAY BE TYPE BUNLESS THEY WOULD BE CLASSED AS TYPE C. SOIL THAT MEET'S REQUIREMENTS OF TYPEA, BUT SUBJECT TO VIBRATION OR FISSURED MAY BE TYPE B. DRY ROCK THAT IS NOT STABLE OR SOIL THAT IS PART OF A SLOPED, LAYERED SYSTEM WHERE LAYERS DIP INTO THE EXCAVATION ON A SLOPE LESS STEEP THAN FOUR HORIZONTAL TO ONE VERTICAL (4H: 1V) ARE TYPE B BUT ONLY IF MATERIAL WOULD OTHERWISE BE CLASSIFIED AS TYPE B.

SOIL IN A SLOPED LAYERED SYSTEM WHERE LAYERS DIP INTO THE EXCAVATION ON A SLOPE OF FOUR HORIZONTAL TO ONE VERTICAL (4H:1V) OR STEEPER MAY BE TYPE C, SUBMERGED SOIL IS MATERIAL WITH WATER FREELY SEEPING AND ENTERING THE TRENCH, BUT ONLY PART OF THE DEPT OF THE RETAINED SOIL IS SUBMERGED, CONDITIONS MORE SEVERE WOULD REQUIRE DEWATERING OR SEALING FOUR SIDES OF THE EXCAVATION AND PUMPING THE TRENCH, SUCH SEVERE CONDITIONS WOULD REQUIRE THE SERVICES OF A SOILS ENGINEER TO ESTABLISH THE DESIGN PRES-SURE, CONSULT THE MANUFACTURER FOR PRESSURES EXCEEDING TABULATED VALUES.

11. ANY USE OF A TRENCH SHIELD WITHOUT EFFICIENCY SPREADERS AND PINS OR EQUAL WILL VOID THE TABULATED DATA AND WARRANTY.

12. SHIELD WAS DESIGNED TO BE USED WITHOUT PLATES EXTENDING BELOW, ABOVE, OR NEXT TO IT. ANY USE OF SUCH PLATES OR PANELS MAY VC THE TABULATED DATA, AND MAY REQUIRE SITE SPECIFIC ENGINEERING.

13. TRENCH SHIELDS ARE DESIGNED TO BE PUSHED TO GRADE IF NECESSARY. AS NOTED BELOW, ANY UNNECESSARY ABUSE BY THE EXCAVATOR AND OR OPERATOR (SUCHAS POUNDING WITH THE BUCKET) WILL VOID THE TABULATED DATA AS WELLAS THE WARRANTY.

14. AN EXCAVATOR SHALL BE RATED TO HANDLE 1 1/2 TIMES THE WEIGHT OF THE SHIELD AND SPREADERS (ACCORDING TO THE MANUFACTURERS LIFTING CAPACITY CHART FOR THAT MACHINE) AT GRADE AND AT A RADIUS OF 20' FROM THE CENTER OF THE EXCAVATOR.

CONDITION OF SHIELD, SPREADER PIPES, AND SPREADER PINS MUST BE CHECKED FOR SERVICEABILITY BY THE COMPETENT PERSON PRIOR TO

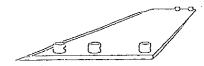
#### Assembly

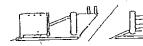
Lay side panel flat on ground with collar sockels up

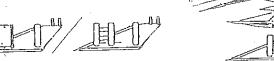
Place spreader pipe and/or plate onto collars or into brackets and pin In place. Secure plns with keepers.

Lower second sidewall onto spreaders and pin.

Stand trench shie









in upright positio and prepare for installation.

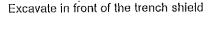
Mud Plate Spreader System

5 Pipe Spreader System

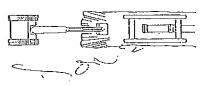
4 Pipe Spreader System

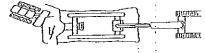
### Using a trench shield in stable soil

Excavate to grade just slightly wider than the trench shield. Dig walls vertical to minimum of 18" below the top of the shield. Slope soil above shield according to OSHA regulations, Install shield in trench.



Pull shield forward by front top spreader pi or with pulling eyes. (pulling eyes shall be used with spreaders wider than 72" or whe soil pressure is severe enough to cause spreader to deflect).





Using a shield in unstable soil Excavate until soil begins to crumble

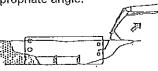
beyond desired trench width. Place

shield on line of excavations

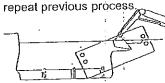
Press down on corners to push shield down to grade



Pull shield forward and up on appropriate angle.



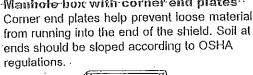
Excavate soil within the shield repeat previous process

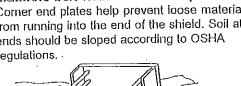


# Using shields for patchwork, repairs or --- Wanhole box with corner end plates -tie-ins

Center shield over work area.

Lay soil at ends back according to OSHA regulations or use manufacturer's designed end plates to protect from cave-ins.

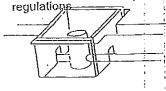




# Using 4-sided-shields-

When using shields as protection du manhole assembly work, insure that proper end panels are used; or lay s at the ends back according to OSHA





This material is intended to provide basic assembly and installation information only.

Always use trench shield in accordance with applicable local, state, and federal safety laws and regulations. Fallure to do so could cause severe injury or death.

5 No deviation from the shield specifications, recommendations, and limitations is allowed without EPI's written approval.